



CSA Test Results

Measurement Results of the 26 Channel CSA Readout Chip



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Reminder: Overview 2nd CSA Test Chip

1.5mm

UMC018 MPW Mini@sic (1525µm x 1525µm)

- 26 channels
- 40 µm channel pitch
- Each channel consists of
 - Injection circuit
 - Preamplifier
 - 2nd order shaper
 - Discriminator with CML-output
 - Local threshold trim DAC (8 bit)
 - 15 bit configuration register
- 7 global bias DACs (8 bit)





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1.5mm

Reminder: Preamplifier/Shaper Circuit



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Reminder: Transient Simulation Preamplifier/Shaper



Results from simulation:

Preamplifier output

- Peaking-Time (0% 100%):
 ≈16ns
- Rise-Time (10%-90%): ≈9ns
- Pulse length adjustable

Shaper output (2nd order)

- Peaking time (0% 100%):
 ≈90ns
- Rise-Time (10%-90%): ≈50ns
- High linearity, high range up to 13 MIPs (23ke/MIP)
- Gain: 13.8mV/fC (=> amplitude for MIP ≈50mV)



Layout Chip 2nd CSA TC



- Inj. / preamp. / shaper / disc.
 - 26 channels
 - <u>517μm x 1040μm</u>
- Bias
 - DACs
 - Diodes
 - Decoupling
- Detector capacitors
 - 0pF 20pF, 40pF
 - 290µm x 1040µm
- Test structures

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Test Setup





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Transient Signals



Checklist

- Power consumption ok
- Bias current/voltages ok
- Shift register ok
- Test injection ok
- Software ok

Transient signal measurement:

- Shaper output is connected via monitor bus -> cannot see the "real" shape
- Discriminator is differential on chip, plot shows the hit signal after the conversion to CMOS

=> All 26 channels operate, the hole chip works, no critical bugs!

Calibration of Capacitors



Capacitor measurement circuits on chip:

- Injection capacitor ~9% smaller than simulated/layouted (3.8fF instead of 4.18fF)
- Detector capacitors match very well with the simulated (~1pF/block)

=> All noise critical capacitors well known/calibrated

Noise Results via S-Curve Scan



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- Noise measurements via s-curve scans by using the discriminator
- Different test-cases on chip (0 20pF and 40pF detector capacitors)
- => Noise baseline even better than simulated but slope is factor 2 worse

Casual research still in progress – hard task

15

Flicker noise? (Behavior would fit)

10

Design problem? (None could be found until now)

20

Detector Capacitance [pF]

25

30

35

40



Noise vs. Number of Amplifier-Instances



=> Shape/Behavior as predicted, but noise also worse.



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Amplifier Closed Loop Gain



=> Amplitude gain (shaper output amplitude / input voltage step) is even higher than simulated -> ok!

Radiation-Spectrum Measurements

The activity of an iron-source (Fe55) has been observed (with a 5pF Si-diode attached to the chip, an X-ray particle from Fe55 has ≈6keV and injects ≈1700e)

But: Amplitude/energy measurement only with low resolution possible:

- Shaper output signal is deformed due to test-bus
- Noise of test-bus is much higher than "real" noise at shaper output
- TOT with the gaussian shaper pulses very non-linear

Nevertheless, spectra of Co60 and Na22 could be measured – but I'm not sure, how they should look like... (so they are not shown here)



Next Steps

The next iteration of the CSA-testchip has nearly been finished:

- Improvements of layouts and schematics: only minor changes, but many of them
- New test-channel with non-minimal channel-length (L): lower flicker noise?
- New Pipeline ADCs connected to the channel outputs, see separate talk
- Larger die: 2x1 Mini@sics (3240µm x 1525µm)
- Submission on March the 23th





Thank you!



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Summary (Simulation)

26 channel csa test chip, submitted on 29th September 2008

- Design highlights
 - 2nd order shaper
 - 3-way test injection
 - CML-discriminator with threshold trim
 - Compact layout (Channel size: 40µm x 517µm)
 - Most bias generation is on-chip (33 8-bit-DACs)
- Typical values (30pF detector cap., 11x VAC)
 - Power consumption: 3.6mW/channel
 - Gain: ≈14mV/fC
 - Shaping Time: 80ns
 - Noise (ENC): 480e
 - Rise-Time Shaper: 50ns
 - Input range: 0 13MIPs (0 47.8fC)

